DECLARATION AND POWER OF ATTORNEY

As below named in	nventor, I h	ereby declare that				
nation	nal 🔲 designal stage of	n 🔲 supplemental	-part			
case of any of the	undersigne sole invent	dress, and citizenship are as a defining a legal representative for (if only one name is listed the subject matter which is classed WORKPIECE TRANSF INDEPENDENTLY Discourage of the subject of the subje	e of a deceased inventor, by the below or an original, fir aimed and for which a part of SYSTEM WITH	elieve that the dec st, and joint inven	ceased is) the itor <i>(if plural</i>	
Ħ	is attached was filed o	n	as Serial No		and	
	was amend	ed on by Express Mail No.	(if applicable). as Serial No_not knov	vn vet and was	amended on	
		(if applicable)				
	was filed o	ed under PCT Article 19 on _	as PCT International App	lication No	and	
accordance with T I hereby claim for patent or inventor the United States inventor's certification.	reign priorities certificate of America of any Fafiled by m	disclose information which de of Federal Regulations, § 1 by benefits under Title 35, Under or of any PCT international a listed below and have also PCT international application are on the same subject matternation.	.56. nited States Code, § 119 or application(s) designating identified below any force (s) designating at least one r having a filing date before	f any foreign appl at least one count ign application(s) c country other that ore that of the app	ication(s) for try other than for patent or an the United dication(s) of	
COUNTR	Υ	APPLICATION	DATE OF FILING (day,month,year)	PRIORITY C UNDER 35 U		
				YES	NO	
				YES	NO	
				YES	NO	
I hereby claim the provisional application		pursuant to Title 35, United	1 States Code, § 119(e) c	of the following (United States	
	PR	IOR U.S. PROVISIONAL A		ING		
	APPI ICA			OF FILING		
60/393,564	APPLICATION NO.			July 2, 2002		
00/3/3,304						

I hereby claim the benefit under Title 35, United States Code, § 120 of any United States application(s) or PCT international application(s) designating the United States of America that is/are listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in that/those prior application(s) in the manner provided by the first paragraph of Title 35, United States Code, § 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, § 1.56 which occurred between the filing date of the prior application(s) and the national or PCT international filing date of this application.

			NS OR PCT INTER E U.S. FOR BENEF			
U.S. APPLICATIONS			Status (check one)			
U.S. APPLICATIONS	3	U.S. FILING DA		PATENTED	PENDING	ABANDONED
1.0/						
2.0/						
3.0/						
PCT APPLICATI	ONS DESIG	NATIN	NG THE U.S.		Status (check or	ne)
PCT APPLICATION No.	PCT FILI Date		U.S. SERIAL NOS. ASSIGNED (if any)	PATENTED	PENDING	ABANDONED
4.						
5.						
6.						

		ICATIONS FROM WHI ABOVE LISTED U.S./I		
ABOVE APPLN. NO.	Country	APPLICATION NO.	DATE OF FILING (day,month,yr)	Date of issue (day,month,yr)
1.				
2.				
3.				
4.				
5.				

As a named inventor, I hereby appoint the following attorneys to prosecute this application and transact all business in the Patent and Trademark Office connected therewith.

Douglas A. Mullen, Reg. 38,569 Richard A. Jones, Reg. 39,242 Edmund P. Anderson, Reg. 34,764 Thomas T. Moga, Reg. 34,881 Larry Moskowitz, Reg. 42,911 Craig A. Phillips, Reg. 47,858 Lisa E. Marks, Reg. 44,901

I further direct that correspondence concerning this application be directed to DICKINSON WRIGHT PLLC 1901 L St., N.W., Suite 800, Washington, D.C. 20036, Telephone (202) 457-0160.

I hereby declare that all statements made herein of my own knowledge are true, that all statements made on information and belief are believed to be true, that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of sole or first inventor: Noel F. Dehne
Inventor's signature:
Date Country of Citizenship: <u>United States Of America</u>
Residence: 22367 Worcester Drive, Novi, Michigan 48374
Post Office Address: 22367 Worcester Drive, Novi, Michigan 48374
Full name of second joint inventor: Gerald E. Chilson
Inventor's signature:
Date Country of Citizenship: <u>United States Of America</u>
Residence: 3146 Hidden Ridge, Alanson, Michigan 49706
Post Office Address: 3146 Hidden Ridge, Alanson, Michigan 49706
Full name of third joint inventor: Earl A. Raynal, Jr.
Inventor's signature:
Date Country of Citizenship: <u>United States Of America</u>
Residence: 1233 Autumn Lane, Petoskey, Michigan 49770
Post Office Address: 1233 Autumn Lane, Petoskey, Michigan 49770
Full name of fourth joint inventor: James J. Bedells
Inventor's signature:
Date Country of Citizenship: <u>United States Of America</u>
Residence: 37629 Rhonswood Drive, Northville, Michigan 48167
Post Office Address: 37629 Rhonswood Drive, Northville, Michigan 48167
Full name of fifth joint inventor: Lewis R. Poole
Inventor's signature:
Date Country of Citizenship: <u>United States Of America</u>
Residence: 04211 Chapelle Road, Boyne City, Michigan 49712
Post Office Address: 04211 Chapelle Road, Boyne City, Michigan 49712

Full name of sixth joint inventor: Timothy R. Crumbaugh				
Inventor's signature:				
Date	Country of Citizenship: United States Of America			
Residence: 01211 Anderson Road, Boyne City, Michigan 49712				
Post Office Address: 01211 Anderson Road, Boyne City, Michigan 49712				